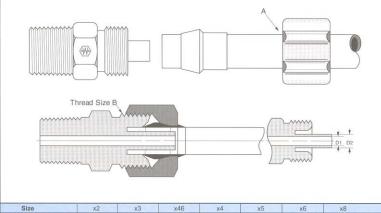
Polyline® Flareless

Refer to safety information regarding proper selection of tubing and tube fittings on page 1.



SIZE	AG	AG	X40	X++	AO.	XO	XO	
Tube O.D.	1/8	3/16	1/4	1/4	5/16	3/8	1/2	
Thread Size-B	5/16-24	3/8-24	3/8-24	3/8-24	7/16-24	1/2-24	11/16-20	
Flow Dia. (D1)	.094*	.125*	.078	.125	.141	.203	.312	
Support Dia. (D2)		=	.120	.166	.180	.245	.370	

^{*}No tube support in assembly - Flow Diameter for body only.

· Typical Application

Pneumatic instrumentation circuits, lubricant and cooling lines.

Pressure

Working pressure up to 500 psi with a 4:1 safety factor depending on tube size. When using plastic tubing, use the working pressure for type used.

Vibration

Excellent resistance.

· Temperature Range

-65°F to +250°F (-53°C to +121°C) with brass sleeve and metal tubing. When using compatible plastic tubing do not exceed the tubing temperature range. (Refer to tubing temperature range.)

Material

CA360 Brass body, plastic sleeve.

Used With

Aluminum, copper and hard plastic tubing requires brass sleeve.

· Used With (Continued)

Weatherhead PT200 and PT240 plastic tubing use plastic sleeve. Not recommended for steel tubing. See page 28-32 for material compatibility and pages 33-34 for plastic tubing.

Advantages

No flaring of tubing required. Easy installation, captive sleeve, preassembledforinstallationandcanbereassembled.

Conformance

An exclusive item with Weatherhead. User approvals only.

· How to Order

Order 1/4" O.D. tubing with .040 wall, use suffix x4. Example: 1262x4. When .062 wall is desired, use suffix x46. Example: 1262x46.

Ordered as complete assemblies (body, nuts and sleeves) by catalog number. Nuts, sleeves and nut/sleeve assemblies can be orderd separately by catalog number.

NOTE: 1/8" and 3/16" tube O.D. assemblies are supplied with brass sleeves and no inserts.

· NOTE

Refer to current price list for availability of cataloged items. Quotations and delivery of non-stock items supplied on request. Configurations and dimensions subject to change without notice.

Assembly Instructions

1. Cut tubing to desired length.

- Slide nut/sleeve assembly on tube. Threaded end "A" of nut must face toward fitting.
- 3. Bottom tubing into fitting.
- Plastic sleeve tighten nut, hand tight.
 Brass sleeve - tighten nut, hand

tight, then additional 3/4 turn.

Label Set: FS-2100 (adhesive) CL-498 (non-adhesive)

Brazing Tools & Label Sets

Catalog

Refer to safety information on page 1 & 2.





LABEL SETS

for FC-16X, C-63X and C-632X Cabinets

WARNING: Must be used in a well ventilated area!

T-560 • MAGNATORCH BRAZING MACHINE

The new Magnatorch Brazing Machine from Weatherhead is perfect for making large numbers of FOR-SEAL® Tube Fitting Assemblies. By providing 360 degree induction heating, the brazing process is fast, clean and flameless. A heavy duty cart is also provided with table top work area, vise, and storage drawer to make up a complete brazing station. The T-560 includes one each of the following:

Number	Qty.	Description
T-560-1	1	Magnatorch Power Source
T-560-2	1	Magnatorch Water System
T-560-3	1	Magnatorch Induction Torch
T-560-4	1	
T-560-5	1	
T-560-6	1	
T-560-7	1	
T-560-8	1	Magnatorch Torch Cart
T-560-4 T-560-5 T-560-6 T-560-7	1	Magnatorch Power Cables Magnatorch Heating Coil #1 (1-1/4 I.D.) Magnatorch Heating Coil #2 (1-5/16 I.D.) Magnatorch Heating Coil #3 (2-1/4 I.D.)

Full assortment available. Each label contains catalog number, illustra-

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tion, size data and color coding for quick, positive identification of parts
Labels slide easily into slots on drawers and dividers.
Catalog

Number	Description
CL-16-1	Standard Brass Fittings for FC-16X cabinet.
CL-16-2	Air brake fittings for copper tubing. Use with FC-16X cabinet.
	Air brake fittings for nylon tubing. Use with FC-16X cabinet.
	Fuel Line Hose Fittings (series 057B).
	Standard brass fittings, drain and shut-off cocks includes Compression, SAE, Inverted and Pipe, and series 057B fuel line hose fittings.
CL-491	Air brake fittings for copper tubing.
	Hydraulic brake fittings.
CI 402	Back The Bhase and

L-494	Master Set - contains one each of CL-490, CL-491, CL-492,
	CL-493.
L-496	Mini-Barb® fittings.
L-497	Air brake fittings for nylon tubing.
1 400	Dat diagn Strings

CL-499 Push>Connect CL-500 Selfalign®

Number

Metric Adapters CL-501 Plastic Fittings CL-503 QCAB® Fittings

Description

SELF-ADHESIVE LABEL SETS for FH-15X and C-15X Cabinets

Labels are printed on self-adhesive stock for quick application. Each label contains an illustration of the part along with the catalog number and size information. Catalog

FS-100	Swivel Adapters
FS-200	JIC 37° Flare Twin Steel Adapters
FS-300	Split Flange Adapters, Split Flange Kits, O-Ring Port Adapters
FS-500	Barb-Tite® Hose Ends
FS-501	BL-456 Assortment Label Set
FS-800	Air brake fitting for copper tubing and 338 "B" Series Hose Ends
FS-900	Air brake fittings for nylon tubing
FS-1000	Mini-Barb® fittings
FS-1600	Flareless Ermeto® 7000 Series
FS-2000	Steel pipe fittings
FS-2100	Polyline® fittings
FS-2400	FOR-SEAL® Adapters
FS-3300	QCAB® Fittings
SH-53	Weatherhead envelope 6" x 4-1/2" (Qty 500)

PLASTIC BAGS



Standard brass fittings and drain-shut-off valves Weatherhead heavy-duty plastic bags for Weatherhead fittings come in sizes 5"x6", 6"x10", and 8"x12". The bags include convenient spaces for labeling.

Catalog Number	Description	Qty.	
5x6 PB	Plastic Bag	100	Т
6x10 PB	Plastic Bag	100	
8x12 PB	Plastic Bag	100	